PARAMETRIC MACHINING, INC.

Services:

- Tolerances to ± .0002
- CNC Milling
- 4 & 5 Axis Milling
- Turning: CNC, Hard, and Manual
- Wire EDM
- Jig and Wet Grinding
- Laser Engraving
- Sheet Metal: Forming and Machining
- Prototyping
- Short-Run Production
- Tight-Tolerance Production
- CMM Inspection

Equipment:

CNC Milling:

- 5-Axis Haas VF-6TR
- 5-Axis Haas VF-4SS w/Nikken 5AX
- (3) Hurco VMX42 42” x 24” 12,000rpm
- Hurco VM1 26” x 14” 8,000rpm
- Matsuura MC-510V 4 axis
- Clausing Kondia 2 axis
- Sharp 2 axis

CNC Turning:

- Hitachi Seiki 20SII
- Okuma L250
- Okuma L250e

Wire EDM:

- Charmilles Robofil 240 Submersible 13” x 8.5”

Inspection Equipment:

- Brown & Sharpe CMM Mistral 775
- Starret Optical Comparator
- Sylvac Z-Cal 300 Height Gage
- Fowler Trimos V600 Height Gage
- Mahr Profilometer

Support Equipment:

- Moore Model No. 3 Jig Grinder
- Walter 16” Rotary Sine Table
- 17” x 40” Lathe w/DROs
- 13” x 40” Lathe
- 618 Wet Grinder
- Cosen C-320NC Saw
- WF Wells Double Column Saw
- 18” Vertical Band Saw
- Pneumatic Flexible Arm Tapper
- Di-Arco 17 ton Hydraulic Brake Press
- 48” 12 ton Pneumatic Brake Press
- 40 ton Hydraulic Press
- 48” 12 Ga. Box and Pan Brake
- Vibratory Deburring Bench
- Epilog Laser Engraver
- ULS VLS6.60 Laser Engraver

Software:

- PC-DMIS CAD++
- Mastercam 2019
- SpaceClaim
- ShopCam
- Shoptech E2 Shop System (ERP)

Accreditations:

- Verified Veteran Owned Small Business
- DDTC Registered
- ISO 9001:2015
- AS9100D
- ITAR Compliant
- DUNS: 110861254

Provided upon request:

- Certificate of Compliance
- Material Certifications
- Process Certifications
- Full Inspection Reports

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